



Objective

To download the drive parameters, so they can be displayed as a text file and/or printed.

Equipment

620 AC drive, PC with the Microsoft Terminal program

Procedure

1. Launch the software program Terminal.
2. Go to Settings::Communications, set the Baud Rate to 9600 and select the proper communication port for your computer.
3. Connect the UDP cable (part number CM351909) from the computer to the 620 drive P3 port.
4. In the Terminal program select Transfers and select Receive Text File.

Note: Name the file with reference to the application.

5. A 620 with version $4.x \leq$, on the MMI set SERIAL LINKS::PORT P3 MODE to DISABLED.

Note: A 620 with version $3.x \geq$, set to SERIAL LINKS::P3 MODE::OPTION BOARDS.

6. On the 620 drive select PORT P3::DUMP MMI TX.
7. Press the M button, next the MMI will display UP TO ACTION.
8. Press the UP Arrow button.

Note: The file will now transfer. You will see the data scroll on the computer screen.

9. Press the STOP button, on the Terminal program.

Note: This file may now be viewed with a text program like Notepad or Microsoft Word.

If you have questions, please call the Product Support Group at (704) 588-3246.