



GENERAL NOTES:

- THIS DIAGRAM DEPICTS THE RELATION OF LINK FUNCTION BLOCK DATA VARIABLES AND OPERATIONS. NAMED VARIABLES MAY POSSESS ONE OR MORE OF THE FOLLOWING ATTRIBUTES AS NOTED:
 PRESET (P) - THE VARIABLE MAY BE PRESET DURING CONFIGURATION.
 SET (S) - THE VARIABLE MAY BE CONNECTED AS AN INPUT AND MAY BE ASSIGNED A TEST POINT DURING CONFIGURATION. THE VARIABLE MAY BE MODIFIED BY SAM IN SPECIAL MODE OR IF A TEST POINT WAS ASSIGNED.
 GET (G) - THE VARIABLE MAY BE ASSIGNED A TEST POINT DURING CONFIGURATION. THE VARIABLE MAY BE EXAMINED BY SAM IN SPECIAL MODE OR IF A TEST POINT WAS ASSIGNED.
 CLOCKED (C) - THE VARIABLE IS DETERMINED AT A SPECIFIED CLOCK RATE.
 TRIGGERED (T OR Trn.) - THE VARIABLE IS DETERMINED UPON ANY PRECEDING VARIABLE EVENT OR UPON A SPECIFIC INPUT VARIABLE EVENT IDENTIFIED BY NUMBER.

DIAMETER CALCULATOR AND WEB BREAK DETECTOR	SIZE B	DWG. NO.	RF354484B
WINDERS/SPW (SPEED PROGRAMMED WINDER)	ISSUE A		
LINK FUNCTION BLOCK DATA FLOW DIAGRAM	SCALE	SHEET	1 OF 3

EUROTHERM DRIVES
 RESTON, VIRGINIA, USA

KED0513928000 (1)