


GENERAL NOTES:

1. THIS DIAGRAM DEPICTS THE RELATION OF LINK FUNCTION BLOCK DATA VARIABLES AND OPERATIONS. NAMED VARIABLES MAY POSSESS ONE OR MORE OF THE FOLLOWING ATTRIBUTES AS NOTED:  
 PRESET (P) – THE VARIABLE MAY BE PRESET DURING CONFIGURATION.  
 SET (S) – THE VARIABLE MAY BE CONNECTED AS AN INPUT AND MAY BE ASSIGNED A TEST POINT DURING CONFIGURATION. THE VARIABLE MAY BE MODIFIED BY SAM IN SPECIAL MODE OR IF A TEST POINT WAS ASSIGNED.  
 GET (G) – THE VARIABLE MAY BE ASSIGNED A TEST POINT DURING CONFIGURATION. THE VARIABLE MAY BE EXAMINED BY SAM IN SPECIAL MODE OR IF A TEST POINT WAS ASSIGNED.  
 CLOCKED (C) – THE VARIABLE IS DETERMINED AT A SPECIFIED CLOCK RATE.  
 TRIGGERED (T OR Tn) – THE VARIABLE IS DETERMINED UPON ANY PRECEDING VARIABLE EVENT OR UPON A SPECIFIC INPUT VARIABLE EVENT IDENTIFIED BY NUMBER.



**EUROTHERM DRIVES**  
RESTON, VIRGINIA, USA

**DATA FLOW DIAGRAM**

LINK FUNCTION BLOCK

LINE DRIVE /MASTER RAMP

DRAWN	H. PRUNER	16 JUN 95
CHECKED		
APPROVED		
SCALE	SIZE B	DMC. NO.
	ISSUE A1B	
		RF354616B
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