



GENERAL NOTES:

- THIS DIAGRAM DEPICTS THE RELATION OF LINK FUNCTION BLOCK DATA VARIABLES AND OPERATIONS. NAMED VARIABLES MAY POSSESS ONE OR MORE OF THE FOLLOWING ATTRIBUTES AS NOTED:
 - PRESET (P) - THE VARIABLE MAY BE PRESET DURING CONFIGURATION.
 - SET (S) - THE VARIABLE MAY BE CONNECTED AS AN INPUT AND MAY BE ASSIGNED A TEST POINT DURING CONFIGURATION. THE VARIABLE MAY BE MODIFIED BY SAM IN SPECIAL MODE OR IF A TEST POINT WAS ASSIGNED.
 - GET (G) - THE VARIABLE MAY BE ASSIGNED A TEST POINT DURING CONFIGURATION. THE VARIABLE MAY BE EXAMINED BY SAM IN SPECIAL MODE OR IF A TEST POINT WAS ASSIGNED.
 - CLOCKED (C) - THE VARIABLE IS DETERMINED AT A SPECIFIED CLOCK RATE.
 - TRIGGERED (T or Trg.) - THE VARIABLE IS DETERMINED UPON ANY PRECEDING VARIABLE EVENT OR UPON A SPECIFIC INPUT VARIABLE EVENT IDENTIFIED BY NUMBER.